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		4972047	Puddle et al	11-20-1990		
		6403913 B1	Spinella et al	07-11-2002		
		 				
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		WILLIAM R. OATES, Risistance Welding, Welding Handbook, pages 72-79, Volumn3, American Welding Society, Miami, Florida				
		Table 7, Guidelines to Resistance Spot Welding Aluminium Sheet, Guidelines to resistance spot welding alumnim automotive sheet, page 13, the Aluminum Association Incorporated, Washington, DC				
		EDWARD P. PATRICK, DONALD J. SPINELLA, The Effects of Surface Characteristics on the Resistance Spot Weldability of Aluminum Sheet, Sheet Metal Welding Conference VII, October 9-11, 1996, American Welding Society, Detroit Section				
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